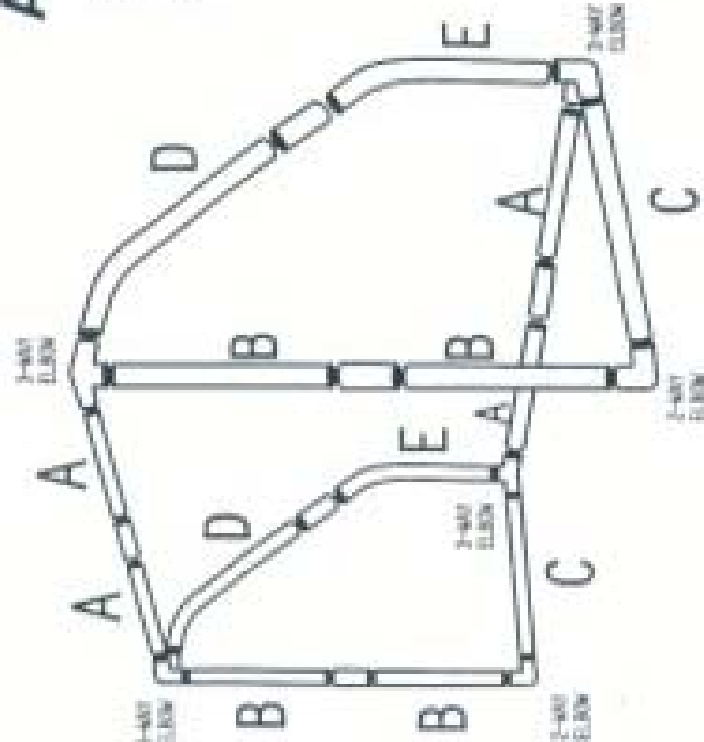


#646 Soccer Goal Set Assembling the goal frame

Size of Goal: 72" x 60" x 48"

List of Parts:

- 1 Sleeve Net
- 2 Top Crossbars (A)
- 2 Back Bottom Crossbars (A) Weighted)
- 4 Uprights (B)
- 2 Side Pieces (C) Weighted)
- 2 Top Back Supports (D)
- 2 Bottom Back Supports (E)
- 4 3-Way Elbows
- 2 2-Way Elbows
- 6 Connectors
- 1 Ball
- 1 Pump (needle in handle)
- 6 Cones
- 1 Water Bottle
- 2 Shin Guards



Follow these instructions for assembling the goal frame and net:

1. Lay the net out flat so the Mylec logo is face up. Logo area is the top of the net. Do not assemble the frame. Nylon sleeves are attached to all front and bottom edges of the net. A piece of tubing will slip into each sleeve.
2. Join both the bottom weighted crossbars (A) at the center with a connector. Starting with the bottom, slide the joined (A) tubes through the back bottom sleeve. Attach a 3-way elbow to both ends of the joined crossbar.
3. Insert a (C) weighted side piece into the side sleeve and connect it to the 3-way elbow on (A). Attach a 2 way elbow to the other end. Repeat steps with the other side sleeve.
4. Join two uprights (B) at the center with a connector. Insert the joined upright (B) through the side sleeve and connect to the 2-way elbow on the weighted side piece (C). Attach a 3-way elbow to the top of the upright (B). Repeat these steps on the other side.
5. Join the two top crossbars (A) at the center with a connector. Slide the joined crossbars (A) through the top sleeve (with Mylec logo) and connect at both ends to the three way elbows on the uprights
6. Join the back support (D) to bottom back support (E) at the center with a connector. Pass the joined back support through, into the net, and join it to the two 3-way elbows. Repeat on the other side to for the back of the net.

WARNING: Contact sports by their very nature pose the continuous threat of injury which no type of equipment can ensure against or prevent. Any person not willing to assume and be responsible for the risks consequences of injury should not participate. Equipment may help reduce the risk of injury but will NOT prevent it. Participants must be made aware to stay clear of goals which when contacted may cause injury.